

Lampiran 26

Perkiraan Nilai Inventory di setiap Work Center (%)

Cycle Time = 7,17 jam, Work Station 9 tempat dan Efisiensi 84.60 %

No	W/C Code	Activity	Item	Qty	Run	Value (%)	Commulative
1	A3724	Hoses	22	123	6.72	1.50	1.50
2	A3303	Control Valve	154	306	3.10	4.00	5.50
3	A1102	Swing Frame 1	98	213	1.82	13.00	18.50
4	A3405	Floor Plate	108	337	2.23	8.00	26.50
5	A1104	Swing Frame 2	65	180	1.96	5.00	31.50
6	A1106	Engine	45	124	0.85	11.00	42.50
7	A1106	Swing Frame 3	123	266	2.32	3.00	45.50
8	A1108	Swing Frame 4	84	171	2.04	3.00	48.50
9	A1109	Swing Frame 5	65	172	2.28	5.00	53.50
10	A1110	Swing Frame 6	119	224	3.05	7.00	60.50
11	A2101	Base Frame	54	497	3.17	14.00	74.50
12	A4111	Docking, Fuel, Oil	55	257	2.80	0.50	75.00
13	A4112	C/W & Testing	19	39	2.43	1.50	76.50
14	A3613	Sub Boom	66	205	2.19	6.00	82.50
15	A5614	Install Boom	45	83	2.28	1.00	83.50
16	R1016	Steam Washing	1	1	1.50	-	83.50
17	R2017	Sanding	1	1	1.50	-	83.50
18	R4019	Painting	3	3	3.20	0.50	84.00
19	R5020	Decall	2	2	3.40	1.00	85.00
20	R6027	Install Cab	91	228	3.14	9.00	94.00
21	R7022	Instail Enclosure	127	145	2.61	6.00	100.00

Lampiran 26

Perkiraan Nilai Inventory di setiap Work Center (%)

Cycle Time = 6,11 jam, Work Station 9 tempat dan Efisiensi 99,27 %

No	W/C Code	Activity	Item	Qty	Run	Value (%)	Commulative
1a	A3724	Hoses	20	115	6.05	1.35	1.35
1b	A3724	Hoses	2	8	0.67	0.15	1.50
2	A3303	Control Valve	154	306	3.10	4.00	5.50
3	A1102	Swing Frame 1	98	213	1.82	13.00	18.50
4a	A3405	Floor Plate	21	59	0.60	2.15	20.65
4b	A3405	Floor Plate	87	278	1.63	5.85	26.50
5	A1104	Swing Frame 2	65	180	1.96	5.00	31.50
6	A1106	Engine	45	124	0.85	11.00	42.50
7a	A1106	Swing Frame 3	98	185	1.60	2.07	44.57
7b	A1106	Swing Frame 3	25	81	0.72	0.93	45.50
8	A1108	Swing Frame 4	84	171	2.04	3.00	48.50
9	A1109	Swing Frame 5	65	172	2.28	5.00	53.50
10a	A1110	Swing Frame 6	41	78	1.07	2.46	55.96
10b	A1110	Swing Frame 6	78	146	1.98	4.54	60.50
11	A2101	Base Frame	54	497	3.17	14.00	74.50
12a	A4111	Docking, Fuel, Oil	8	81	0.93	0.17	74.67
12b	A4111	Docking, Fuel, Oil	47	176	1.87	0.33	75.00
13	A4112	C/W & Testing	19	39	2.43	1.50	76.50
14a	A3613	Sub Boom	57	167	2.19	4.93	81.43
14b	A3613	Sub Boom	9	38	0.39	1.07	82.50
15	A5614	Install Boom	45	83	2.28	1.00	83.50
16	R1016	Steam Washing	1	1	1.50	-	83.50
17	R2017	Sanding	1	1	1.50	-	83.50
18a	R4019	Painting	1	1	0.40	0.06	83.56
18b	R4019	Painting	3	3	2.80	0.44	84.00
19	R5020	Decall	2	2	3.40	1.00	85.00
20a	R6027	Install Cab	24	40	3.14	2.89	87.89
20b	R6027	Install Cab	67	188	2.13	6.11	94.00
21	R7022	Install Enclosure	127	145	2.61	6.00	100.00